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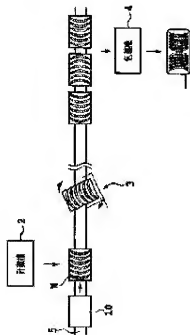
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## (54) PACKAGE THROWAWAY SANITARY ARTICLE, PACKAGING METHOD THEREFOR, AND CONVEYED ARTICLE TURNING DEVICE

(57)Abstract:

**PROBLEM TO BE SOLVED:** To provide a packaged throwaway sanitary article which is excellent in appearance and easy for stacking up, packaging method wherewith package for such packaged article can be made at a low cost without requiring much space, and a conveyed article turning device used in the packaging method.

**SOLUTION:** Throwaway sanitary articles W divided into units each having specified number of sheets counted by a counter 2 are put unit by unit into cassettes 10 transferred with a conveyer 5, and the cassettes 10 are turned alternately by operation of a turning device 3 provided at the middle of the conveyer and furthermore transferred to a packaging machine 4 for packaging. The turning device 3 comprises a first arm and a second arm crossing with each other and a turning pivot, and turns with an impellent force of matters conveyed on the conveyer. Rows of the throwaway sanitary articles packaged in a package are arranged so that the throwaway sanitary articles are partly placed, being opposite to the other articles, and compressed together to be sealed up.



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